



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBT18520-8
Job Sheet 171741



Part No: RBT18520-8

Job Qty: 6 ea

Part Name: Tube



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/8/18

Job Tracking No:

Due Date: 2/23/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBT18520-8 REV:11 IPP REV A 18.02.06 NEW ISSUE RQ VERIFIED BY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		2/22/18	0.00	0.00	Start Up Machining-4		
120	Lathe Conv	6 pcs		2/22/18	0.25	1.00	Lathe Conv-2		
130	QC	6 pcs		2/22/18	0.00	0.00	QC2 Machining-5		
140	Mill Conv	6 pcs		2/23/18	0.25	1.00	Mill Conv 2		
150	QC	6 pcs		2/23/18	0.00	0.00	QC2 Machining-5		
160	QC	6 pcs		2/23/18	0.00	0.00	QC8 Machining-5		
170	Packaging	6 pcs		2/23/18	0.00	0.00	Packaging3-2		
180	QC21-SA	6 Ea		2/23/18	0.00	0.00	QC21		

Part Op
Descriptions: 170 - IDENTIFY AND STOCK

DAS
21
9-80

MAR 21 2018

Job BOM

Part / Item Component Name	Quantity	Operation	Container
7767T61 Low-Carbon Steel Round Tube, 0.188" Wall Thickness, 3/4" OD	2.9580 ft (.493 ea)	90-Start up Operation	5053227

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	7767T61	3	0	0

Part Specifications

Specifications could not be found.

3hrs,
2,958' FT used

Plex 3/20/18 11:43 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																										
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Description Work Or DART Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL: 1 813 632-5200 Email: sales@dartaero.com www.dartaerospace.com Date: 03/21/18 Container No: S053259 Part: RBT18520-8 Job No: 171741 Serial No/Batch: S053259 Revision: 11 Inspector:				Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																																								
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**WORK ORDER NON-CONFORMANCE / UPDATE**

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Work Order update only ☐

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